

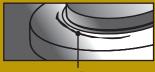
# CASE STUDY

# ELIMINATES THESE FAILURE MODES





Location of Adhesive Failure



Flow Crack



Rubber and/or Process Aide Residue



Reported cost savings are derived from an average 50% reduction in mold release consumption, 3-10% increase in production throughput, and a 20% reduction in scrap.

## **Reducing the spray frequency**

Reducing the spray frequency an average of 59% per molding cycle.

Reducing mold release consumption by an average of 50% per molding cycle.

# **Reducing open clamp time**

Reducing the open clamp time an average of 3% to allow more cycles per shift.

#### **Reduce mold heat loss**

Reducing scrap and rework by reducing spray frequency.

#### **Reduce/eliminate scrap**

Resulting from rubber process aides (adhesive residue & by-products of off-gassing) building up on the mold by an average of 48%.

### **Reduce the number of mold cleanings**

Reducing the number of mold cleanings an average of 20% which will increase production efficiency and increase tool life.

