

DiamondKote DKW-4013A is a water-based, silicone free semi-permanent mold release agent designed for use in the molding of silicone elastomers.

Most effective on silicone and fluorosilicone elastomers

## FEATURES

- Promotes good rubber flow
- No significant transfer
- Excellent release characteristics
- Does not need to be diluted prior to use

## APPLICATIONS

- Seals
- O-rings
- Gaskets
- EPDM
- FKM
- HNBR

## DIRECTIONS

For best results the surface of the mold must be cleaned prior to application of DiamondKote DKW-4013A. Typical cleaning methods would be media/dry ice blasting or treatment with alkaline detergent followed by neutralization and rinsing with water. Base C

## HANDLING

Containers should be kept closed prior to and during use to avoid external contamination. Store below 100°F and above 32 °F. Keep product from freezing.

## STORAGE

Storage in steel, galvanized steel or black iron will degrade the active ingredients of this product. For safety precautions consult MSDS.

## DISPOSAL

N/A - Dispose of unused material in accordance with local/regional/state laws based on SDS



## PROPERTIES

<b>Appearance / Physical State</b>	liquid
<b>Odor</b>	alcoholic
<b>pH Value</b>	9.5 at 10%
<b>Specific Gravity</b>	1.00 g/CM <sup>3</sup>
<b>Boiling Point / Range</b>	212°F (100°C)
<b>VOC Content</b>	0.01
<b>Viscosity</b>	water thin



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