

FEATURES

- Vegetable-based, biodegradable lubricant
- Non-staining, burns off cleanly in post heat treating
- For ferrous & nonferrous metals, aluminum and titanium
- Clean with soap and water

APPLICATIONS

 Moderate-duty milling, drilling, tapping, stamping and punching

Heavy-duty machining,

- Large diameter tapping
- Deep hole drilling
- Operations that generate a lot of heat
- sawing and cuttingSawing large diameter solids

DIRECTIONS

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

HANDLING

None required under normal usage.

STORAGE

Keep containers tightly closed in a dry, cool and well-ventilated place.

DISPOSAL

Consult the appropriate state, regional, or local regulations for additional requirements.



PHYSICAL PROPERTIES

Appearance / Physical State Liquid			
Odor	Mild		
Melting / Freezing Point	No data available		
Boiling Point / Range	>200°C		
Vapor Pressure	No data available		
Partition Coefficient	No data available		
Percent volatile	No data available		
Flammability	No data available		
Propellant	N/A		
VOC Content	No data available		
Color	Blue		
Flash Point	>200°C		
Density	No data available		
Evaporation Rate	No data available		
Vapor density	No data available		
Auto-Ignition Temperature	No data available		
Viscosity	No data available		
Specific Gravity	0.94		
Temperature Range	No data available		
4-Ball Weld Load	No data available		

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Case Weight
LB6100	1 gal	jug	4	34 lbs
LB6155	55 gal	drum	1	459 lbs

