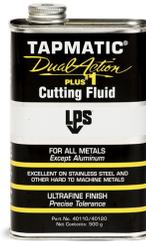




# Tapmatic® Dual Action Plus #1 Cutting Fluid



## FEATURES

- Designed for hard to machine metals such as stainless steel and titanium
- Cools and lubricates
- Reduces friction and eliminates chip welding
- Lowers temperature through chemically controlled evaporation
- Provides ultra fine finishes and precise tolerances
- Evaporates quickly
- Not recommended for aluminum
- \*Available only in Asia-Pacific through Master Distributor: YK Toh\*

## APPLICATIONS

- Boring
- Broaching
- Drawing
- Drilling
- Milling
- Reaming
- Sawing
- Turning
- Engraving
- Facing
- Finishing
- Grinding
- Stamping
- Tapping
- Threading

## PROPERTIES

Appearance/physical state	Liquid
Odor	Sweet spice
Melting point/freezing point	Not available
Boiling point/range	87°C (189°F)
Vapor pressure	58 mmHg @ 20°C
Partition coefficient	2.4
Percent volatile	90%
Flammability limit	Not available
Propellant	N/A
VOC Content	Not available
Color	Light brown
Flash point	Not available
Relative density	Not available
Evaporation rate	0.3 (Ethyl Ether=1)
Vapor density	4.5
Auto-ignition temperature	>420°C (788°F)
Viscosity	<3mm <sup>2</sup> /sec @ 25°C
Specific Gravity (water=1)	1.35 @ 20°C
Temperature Range °F(°C)	Not available
4-Ball Weld Load	Not available

## DIRECTIONS

Apply a few drops of fluid just prior to contact.

## HANDLING

Do not handle until all safety precautions have been read and understood. Do not breathe the mist or vapor. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling.

## STORAGE

Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## DISPOSAL INFORMATION

Dispose of contents/container in accordance with local/regional/national/international regulations.

## AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case
40120	500 g	container	
40130	1 gal	bottle	4



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